

JOHNSON PLASTICS
PLUS

Beamo Rotary Add-On

How-to

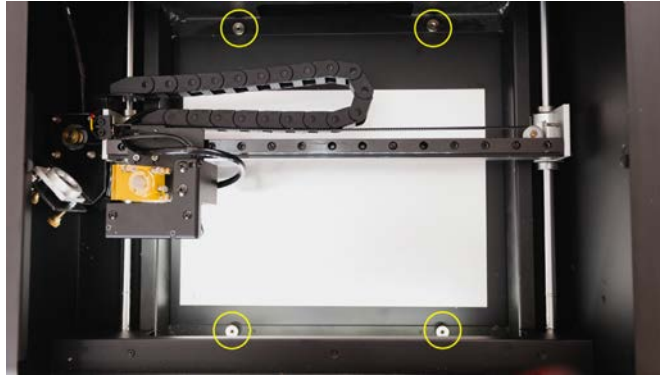


Hardware Setting

1. Warning: Please turn-off the machine with installing and uninstalling the rotary module.

2. Remove the honeycomb plate.

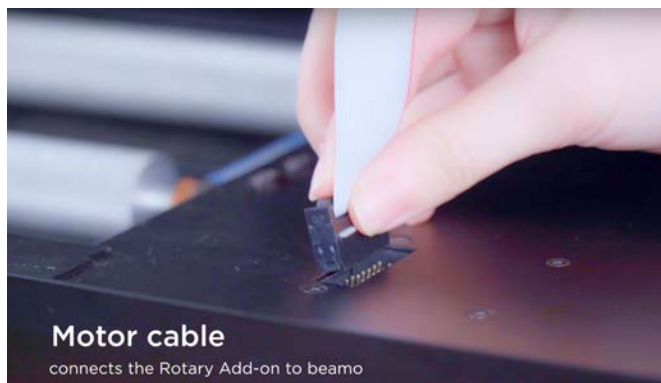
3. Loose 4 screws from the bottom cover.



4. Remove the bottom cover and place beamo on top of the rotary add-on.

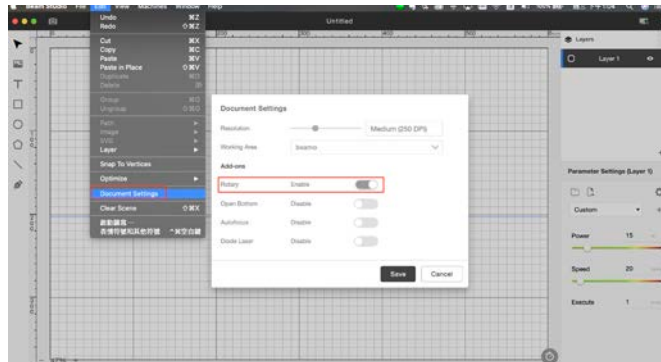


5. Connect the rotary add-on to beamo



Software Setting

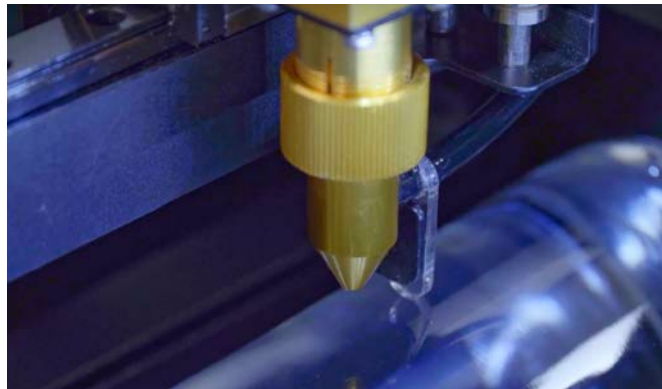
1. Please download Beam Studio v1.0.8 (or newer) and update the firmware to 2.8.1
2. Go to Edit > Document Setting > Rotary > ON > Save



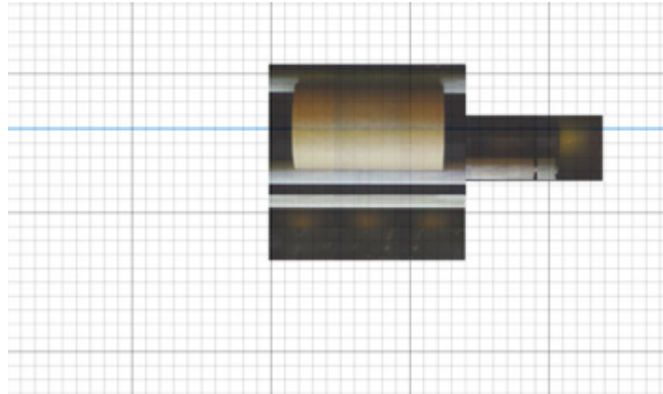
3. Place your pillar object between the two rollers.
4. Adjust the distance between two rollers with the knob.



5. Adjust the laser head till the acrylic bar rests on the work piece.



6. Use camera preview and drag the blue line to the middle of the object.



7. Done! You can start creating.

**Hint: Please ignore the message "Please switch to rotary motor" and the machine would resume to work.*